

CIGARETTE SPECIFICATION

LOUISVILLE

MARLBORO LIGHTS 83MM MENT. FOIL FTB-AUSTRALIA TAR/NICOTINE/CO
BRAND CODE - A1580 (AUS)(MF)

EFFECTIVE DATE: 10/04/91

AUSTRALIA
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS:

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CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	10.0	MG/CI/CT	9.5	-	10.0
TOBACCO ROD CIRGUM.	:	24.80	MM	FILLED MENTHOL	:	.50	MG/CI/CT	.45	-	.55
TOBACCO ROD LENGTH	:	56.0	MM	FRESH MENTHOL	:	.60	MG/CI/CT	.55	-	.65
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	4.50	IN. H2O							
DILUTION TARGET	:	25.0	+/- 5.0 %							

TIPPING PAPER : 62MM X 3500M WHT TGRNL PPT KC 230M2 12-888-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A
: NATIONAL 25-1088 PVA 61-210-A

TROPICAL FILTER-PACK OV: A1580 - 12.00% MARLBORO LIGHTS MENTHOLATED FOIL FTB - TROPICAL

CIGARETTE PAPER : 27.25MM X 6700M 33CU/0.6% (K/D137/F8/8) 10-704-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL : 16-004-F 115MM 19# ALU/FOIL SURF TREAT 73.5MG/155MM

2052682342

REASON FOR CHANGE : CIGARETTE SPECIFICATION UPDATED TO REFLECT THE
: CURRENT STATUS FOR LOUISVILLE ADHESIVES. NO WEIGHT
: CHANGE, OK TO MIX.

PREPARED BY : E. ALLYSON M. MELBURN
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APPROVED BY: E. Wall

SUPERCEDES SPECIFICATION DATED: 9/02/91